

ENGINEERING

Blower Delete Cover Panel Installation Procedure

PROC-000003

(Version A)



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1. Version History

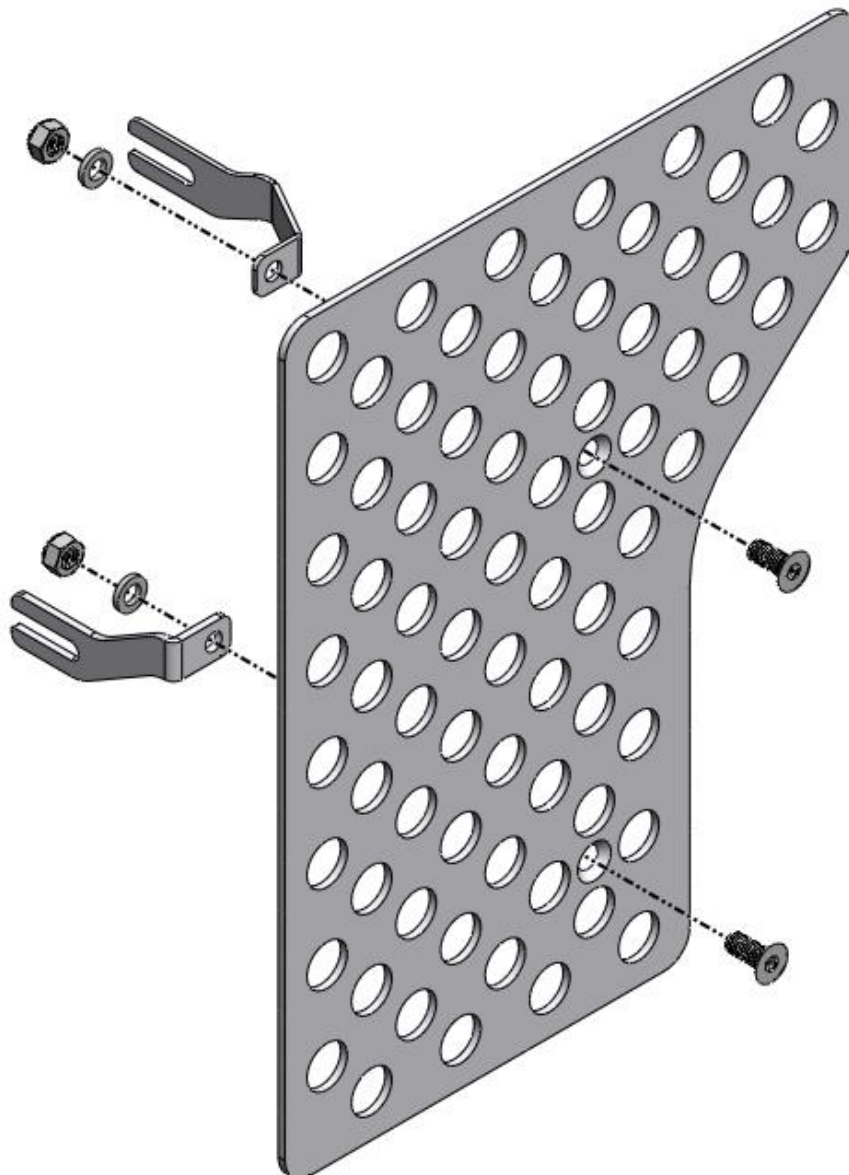
Version	Description	Name	Date
A	Initial Release	Pat Derkacz	2020-06-11

2. Overview

This procedure goes over the installation of the IXXI Blower Delete Cover Panel into a 964 Carrera 2/4

Number of required personnel: 1

Estimated time required to complete: 20 minutes





3. Included in Kit

Part #	Description	Quantity
103-IXXI-964-0007	964 Blower Delete Cover Panel	1
103-IXXI-964-0005	964 Blower Delete Upper Bracket	1
103-IXXI-964-0003	964 Blower Delete Lower Bracket	1
119-FAST-FLT-M506	18-8 SS Hex Drive Flat Head Screw M6 x 16mm	2
119-NUTS-LOK-M601	Zn-Plated Steel Nylon Insert Locknut	2
119-WASH-FLT-M601	18-8 Flat Washer M6	2

4. Required Tools

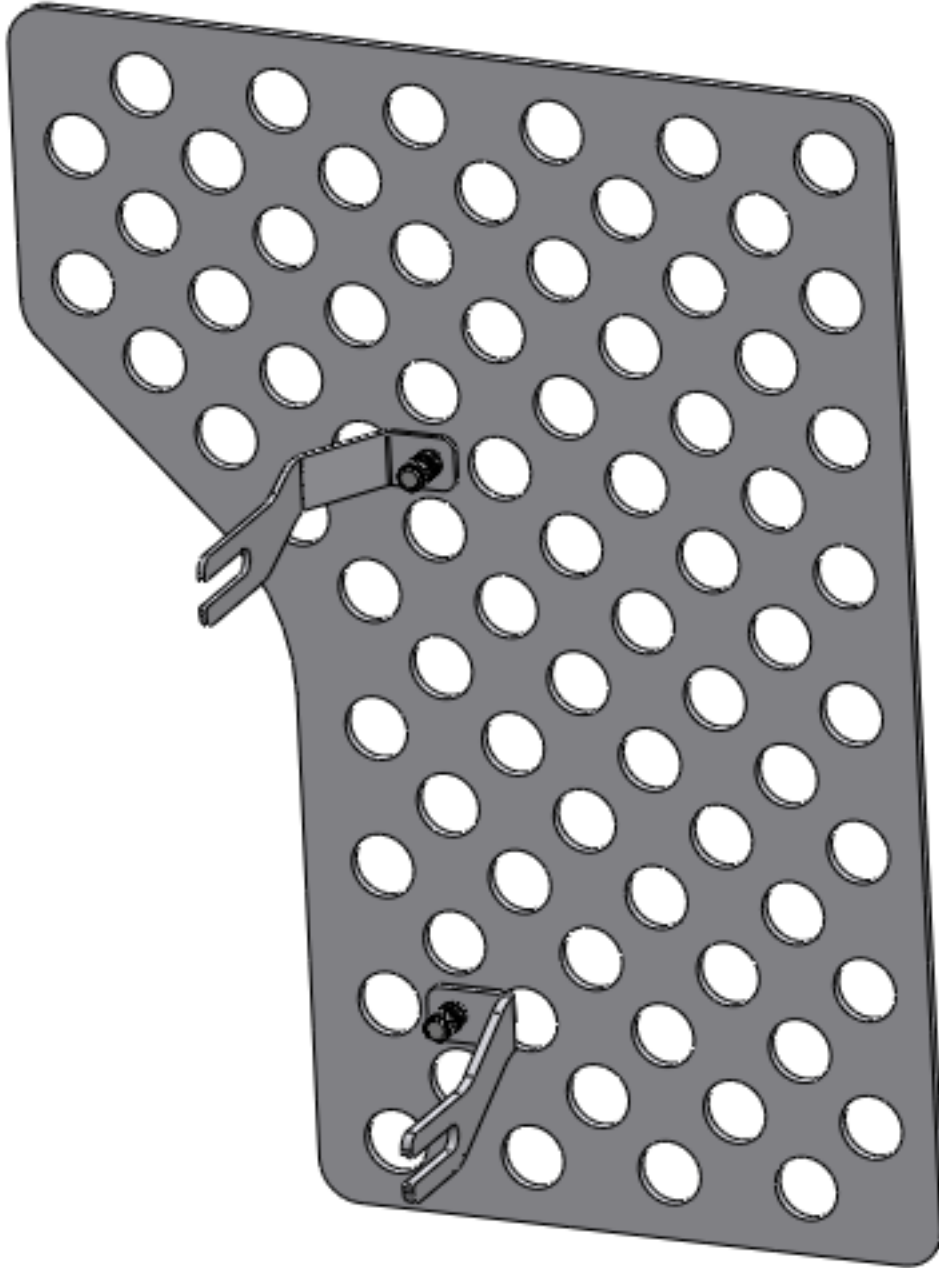
Equipment/Items
4mm Allen key
M10 Socket
Socket Extension

5. Procedure

1. Using 10mm socket loosen two M6 screws holding blower bracket into intake manifold so there is enough clearance for cover panel brackets to fit between blower bracket and manifold



2. Prepare panel for test fit. Secure brackets to Panel as shown in photo. Leave screws loose enough that brackets can be rotated with minimal force



3. Install panel into car. Adjust brackets as need to allow for proper fitment.
4. Remove panel and tighten screws to lock brackets into position with Panel
5. Reinstall panel into car

6. Using 10mm socket with extension tighten two M6 screws to fully secure panel to intake manifold



7. Sit back and enjoy your new cover Panel

End of Procedure